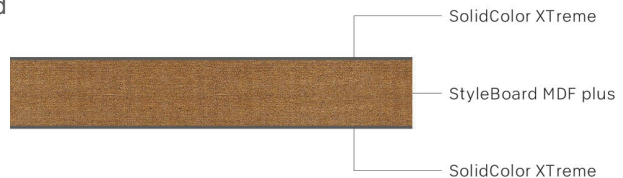


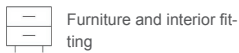
## Technical data

### Duropal Element SolidColor XTreme MDF plus

Flat bonded element consisting of a medium-density fibreboard (MDF) with uniform structure to EN 622-1, surfaced on both sides with uniform coloured Duropal SolidColor XTreme. The durable surface with an anti-fingerprint effect and proven core material guarantee highest quality and aesthetics.



#### Applications



#### Properties



#### Certificates



Specification			Unit	Test standard
Nominal thickness	17.6	20.6	mm	
HPL-thickness	0.8	0.8	mm	
Design front edge	not processed			
Design rear edge	not processed			
Tolerance on thickness	± 0.5		mm	ISO 13894-1
Tolerance on length	± 5		mm	ISO 13894-1
Tolerance on width	± 5		mm	ISO 13894-1
Surface defects – HPL	max. 1 <sup>1)</sup> max. 10 <sup>2)</sup>		mm <sup>2</sup> /m <sup>2</sup> mm/m <sup>2</sup>	EN 438-2
Straightness of edges	± 0.5		mm/m	ISO 13894-1
Squareness	≤ 2		mm/m	ISO 13894-1
Flatness (length)	≤ 2		mm/m	ISO 13894-1
Flatness (width)	≤ 2		mm/m	ISO 13894-1
Resistance to dry heat, 160 °C (other finishes) – HPL	min. 4		rating	EN 438-2
Resistance to water vapour (other finishes) – HPL	min. 4		rating	EN 438-2
Resistance to surface wear – HPL	min. 150		cycles	EN 438-2
Resistance to scratching (other finishes) – HPL	min. 3		rating	EN 438-2
Resistance to impact (small diameter ball)	≥ 15		N/mm	ISO 13894-1
Stain resistance (groups 1 & 2) – HPL	min. 5		rating	EN 438-2
Stain resistance (group 3) – HPL	min. 4		rating	EN 438-2
Resistance to colour change (xenon arc light) – HPL	min. 4 Grey Scale Grade <sup>3)</sup> min. 3 Grey Scale Grade <sup>4)</sup>			EN 438-2
Reaction to fire	normally flammable			
Reaction to fire (Euroclass)	D-s2,d0			EN 13501-1, CWFT acc. to 2003/593/EG

## Technical data

### Duropal Element SolidColor XTreme MDF plus

Specification			Unit	Test standard
Nominal thickness	17.6	20.6	mm	
HPL-thickness	0.8	0.8	mm	
Formaldehyde emission class	E1 E05 CARB Phase 2 / TSCA Title VI			EN 717-1
Mean density	710 <sup>5)</sup>		kg/m <sup>3</sup>	EN 323
Bending strength	23 <sup>5)</sup>		N/mm <sup>2</sup>	EN 310
Modulus of elasticity (bending stiffness)	2,200 <sup>5)</sup>		N/mm <sup>2</sup>	EN 310
Internal bond	0.48 <sup>5)</sup>		N/mm <sup>2</sup>	EN 319
Durability – Water resistance	≤ 15		%	ISO 13894-1
Resistance to fixings (face)	≥ 1,500		N	ISO 13894-1
Resistance to fixings (edge)	≥ 500		N	ISO 13894-1
Bonding strength	≥ 0.8		N/mm <sup>2</sup>	ISO 13894-1
Flexural tensile strength	≥ 0.8		N/mm <sup>2</sup>	ISO 13894-1
Durability – Glue-line quality	≤ 5		rating	ISO 13894-1
Durability – Resistance to elevated temperature	no effect			ISO 13894-1

<sup>1)</sup> Dirt, spots and similar surface defects

<sup>2)</sup> Fibres, hairs and scratches

<sup>3)</sup> Texture

<sup>4)</sup> Core layers

<sup>5)</sup> Core material

#### Additional information

Product standard	<ul style="list-style-type: none"> <li>EN 13894-1</li> </ul>
Areas of application	<ul style="list-style-type: none"> <li>The special material composition opens up new possibilities for discerning furniture and interior design concepts. In the private sector, but also in restaurants, in cultural and conference centres, banks, offices and in shop design. For installations, design and presentation elements, shelving, furniture fronts, racking, desks, tabletops and worktops, etc. However, the material is not suitable for areas that are subject to major climatic fluctuations in terms of temperature and humidity or that are subject to permanent exposure to moisture.</li> </ul>
Core material	<ul style="list-style-type: none"> <li>StyleBoard MDF plus</li> <li>Medium-density fibreboard (MDF) according to EN 622-1, with uniform structure.</li> </ul>

## Technical data

### Duropal Element SolidColor XTreme MDF plus

Product safety	<ul style="list-style-type: none"> <li>This product follows the REACH regulation EC 1907/2006 an article. Following Article 7 it does not need to be registered.</li> <li>The surface is physiologically safe, and approved for direct contact with food acc. to Regulation (EU) No. 10/2011.</li> <li>We manufacture the panels without the use of halogens, heavy metals, preservatives, wood protectors or organic solvents.</li> </ul>
Special	<ul style="list-style-type: none"> <li>Duropal SolidColor XTreme doesn't prevent scratches, but allows horizontal application!</li> <li>Please note that due to their material composition, through-dyed laminates are somewhat harder and more brittle than classic laminates with dark phenol resin core and are subject to marked warp in the event of climate fluctuations.</li> <li>Due to the through-dyed core of the material, slight colour variations to other products cannot be avoided.</li> <li>The smoother the structure and the the darker the decor, the more sensitive it is to stains.</li> <li>Depending on the decor and surface texture, slightly different surface visual impressions can result between cut panels viewed from different angles. This is a result of the production methods and does not constitute a quality defect.</li> <li>Especially for large applications, we recommend paying attention to the colour and texture uniformity of the boards and cut products used when further processing and installing and that the production direction is taken into account.</li> <li>Due to a low orientation of the electron beam cured surface the field of application, the conditions of space lighting and the décor may cause certain optical effects. This is a result of the production methods and does not constitute a quality defect.</li> <li>To avoid any possible aesthetic and optical impairments, the orientation of the boards specified on the protection film of the product must strictly be followed, especially for large-surface applications.</li> </ul>
Note	<ul style="list-style-type: none"> <li>FSC certification or PEFC certification available on request.</li> <li>FSC license code: FSC® C011773</li> <li>PEFC license code: PEFC/04-32-0828</li> </ul>
Colour and surface match	<ul style="list-style-type: none"> <li>Decor, structure and core board all influence the final appearance of the end product.</li> <li>Due to the product-specific differences in production technologies, even identical decor/structure/core board combinations can result in slight optical and tactile deviations across different product groups and formats. Such deviations do not constitute a defect.</li> <li>The choice of surface structure in particular has a significant influence on the visual impression, the tactile perception as well as the technical characteristics of the product. Thus, the overall impression of a decor can change almost completely depending on the surface structure. Furthermore, mechanical influences on the product surface can lead to a higher contrast optical perception with dark decors.</li> <li>To ensure that you always achieve the best results with our products and to clarify any deviations in advance, we will be happy to advise you individually.</li> </ul>

Further information on products, formats and decor/structure combinations is available at [www.pfleiderer.com](http://www.pfleiderer.com)

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