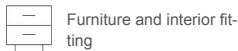


Technical data

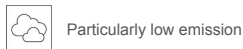
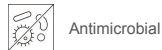
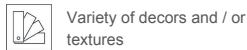
DecoBoard P2 F**** microPLUS®

Emission-reduced chipboard, with decorative melamine resin facing on both sides and an antimicrobial and antiviral surface finish.

Applications



Properties



Certificates



Specification							Unit	Test standard	
Nominal thickness	8	10	16	18	19	25	mm		
Tolerance on thickness	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0.3 for class 1, 2 +0.5/-0.3 for class 3A, 3B, 4 and gloss surfaces	±0,5	mm	EN 14323
Length- and width tolerance	± 5						mm	EN 14323	
Length- and width tolerance (pre-cut panels)	± 2.5						mm	EN 14323	
Flatness			≤ 2 ¹⁾	≤ 2 ¹⁾	≤ 2 ¹⁾	≤ 2 ¹⁾	mm/m mm	EN 14323	
Edge damage	≤ 10						mm	EN 14323	
Edge damage (pre-cut panels)	≤ 3						mm	EN 14323	
Surface defects (Points)	≤ 2						mm ² /m ²	EN 14323	
Surface defects (Defect in the length)	≤ 20						mm/m ²	EN 14323	
Resistance to scratching	≥ 1.5 ²⁾						N	EN 14323	
Resistance to staining	≥ 3						Rating	EN 14323	
Resistance to cracking	≥ 3						Rating	EN 14323	
Resistance to abrasion (plain colours)	3A						Class	EN 14323	
Resistance to abrasion (printed designs)	1						Class	EN 14323	
Resistance to colour change in xenon arc light	min. 4 Grey Scale Grade							EN 14323	
Mean density	≥ 720 ³⁾	720 - 640 ³⁾	640 - 620 ³⁾	640 - 620 ³⁾	640 - 620 ³⁾	620 - 600 ³⁾	kg/m ³	EN 323	
Bending strength	11 ³⁾	11 ³⁾	11 ³⁾	11 ³⁾	11 ³⁾	10.5 ³⁾	N/mm ²	EN 310	
Bending modulus of elasticity	1,800 ³⁾	1,800 ³⁾	1,600 ³⁾	1,600 ³⁾	1,600 ³⁾	1,500 ³⁾	N/mm ²	EN 310	

Technical data

DecoBoard P2 F**** microPLUS®

Specification							Unit	Test standard
Nominal thickness	8	10	16	18	19	25	mm	
Internal bond	0.4 ³⁾	0.4 ³⁾	0.35 ³⁾	0.35 ³⁾	0.35 ³⁾	0.3 ³⁾	N/mm ²	EN 319
Surface soundness	0.8 ³⁾						N/mm ²	EN 311
Formaldehyde release	F**** E1 E05							
Reaction to fire (Euroclass)	D-s2,d0 according to EN 13986 dependent on end use (Thickness: ≥ 9 mm / Gross density: ≥ 600 kg/m ³)							

¹⁾ If symmetrical construction

²⁾ Except smooth and matt structures, as well as decors with mother-of-pearl effect

³⁾ Core material

Additional information

Product standard	<ul style="list-style-type: none"> EN 14322
Areas of application	<ul style="list-style-type: none"> Health care / hotel, catering, cruise ships / offices and conference rooms / Educational and leisure facilities (schools, kindergartens, libraries, sports halls, fitness studios) / interior design / kitchen
Core material	<ul style="list-style-type: none"> ClassicBoard P2 F**** Low emission particleboard core, type P2 according to EN 312, suitable for non load-bearing purposes in dry areas.
Product safety	<ul style="list-style-type: none"> This product follows the REACH regulation EC 1907/2006 an article. Following Article 7 it does not need to be registered. The surface is physiologically safe, and approved for direct contact with food acc. to Regulation (EU) No. 10/2011. We manufacture the panels without the use of halogens, heavy metals, preservatives, wood protectors or organic solvents.
Antimicrobial effect	<ul style="list-style-type: none"> Surface with antimicrobial effect in 7 h for interior fit-out and finishes – Test Methodology JIS Z 2801 / ISO 22196
Antiviral effect	<ul style="list-style-type: none"> Surface with antiviral effect against enveloped viruses in 24 h for interior fit-out and finishes - Test Methodology ISO 21702:2019
Resistance to heat	<ul style="list-style-type: none"> Heat sources (e.g. coffee machines, printers, fax machines, etc.) should not come into direct contact with the board, otherwise cracks may form due to drying out. For continuous exposure to heat, temperatures of up to 50°C are permissible. In the case of permanent exposure to heat, we expressly draw attention to the risk of cracking.
Special	<ul style="list-style-type: none"> Sanitized[®] Silver is based on the natural effect of silver, embedded in a patented glass-ceramic. This additive is free of nanoparticles and is incorporated as a dispersion into the resin of our decor / overlay papers. Sanitized[®] Silver remains in the product and does not wash out. The effect is ensured over the whole life cycle of the product. A protective foil must be removed as soon as possible after processing – but at the latest within 6 months after delivery – to ensure residue-free removal of the foil. In addition, foiled boards must not be exposed to direct sunlight (UV radiation).
Note	<ul style="list-style-type: none"> FSC certification or PEFC certification available on request. FSC license code: FSC[®] C011773 PEFC license code: PEFC/04-32-0828
Colour and surface match	<ul style="list-style-type: none"> Decor, structure and core board all influence the final appearance of the end product. Due to the product-specific differences in production technologies, even identical decor/structure/core board combinations can result in slight optical and tactile deviations across different product groups and formats. Such deviations do not constitute a defect. The choice of surface structure in particular has a significant influence on the visual impression, the tactile perception as well as the technical characteristics of the product. Thus, the overall impression of a decor can change almost completely depending on the surface structure. Furthermore, mechanical influences on the product surface can lead to a higher contrast optical perception with dark decors. To ensure that you always achieve the best results with our products and to clarify any deviations in advance, we will be happy to advise you individually.

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DecoBoard P2 F**** microPLUS®

Further information on products, formats and decor/structure combinations is available at www.pfleiderer.com

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You can find our general terms and conditions on our webpage: www.pfleiderer.com

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