# Technical data 

ClassicBoard P2 F****

| Tolerance on thickness | $\pm 0.3 \mathrm{~mm}$ |
| :--- | :--- |
| Tolerance on length (EN 324-1) | $\pm 5 \mathrm{~mm}$ |
| Tolerance on width (EN 324-1) | $\pm 5 \mathrm{~mm}$ |
| Straightness of edges (EN 324-2) | $1.5 \mathrm{~mm} / \mathrm{m}$ |
| Squareness (EN 324-2) | $2 \mathrm{~mm} / \mathrm{m}$ |
| Moisture content (EN 322) | $9 \% \pm 4 \%$ |
| Formaldehyde emission class | E 1 E 05 |
| $\mathrm{~F}^{* * * *}$ |  |


| Property | Test method | Unit | Requirement |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Thickness / Range of thickness (mm, nominal dimension) |  |  |  |
|  |  |  | $\leq 8.9$ | $>8.9$ to $\leq 13$ | $>13$ to $\leq 20$ | $>20$ to $\leq 25$ |
| Mean density | EN 323 | $\mathrm{kg} / \mathrm{m}^{3}$ | $\geq 720$ | 720-640 | 640-620 | 620-600 |
| Bending strength | EN 310 | $\mathrm{N} / \mathrm{mm}^{2}$ | 11 | 11 | 11 | 10.5 |
| Bending modulus of elasticity | EN 310 | $\mathrm{N} / \mathrm{mm}^{2}$ | 1,800 | 1,800 | 1,600 | 1,500 |
| Internal bond | EN 319 | $\mathrm{N} / \mathrm{mm}^{2}$ | 0.4 | 0.4 | 0.35 | 0.3 |
| Surface soundness | EN 311 | $\mathrm{N} / \mathrm{mm}^{2}$ | 0.8 | 0.8 | 0.8 | 0.8 |

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